Chemical safety fact sheet: Peroxide formers

Certain common laboratory chemicals can react with atmospheric oxygen and form peroxides (i.e., compounds containing O-O bonds). Peroxides are generally unstable, oxidizing, and may ignite or explode on slight disturbance, making them some of the most hazardous substances in laboratories.

Peroxide formers are grouped into classes A, B and C, based on how peroxides are formed and/or the level of hazard.^{1,2} See Appendix A. Class A peroxide formers have potential to develop peroxides to potentially dangerous levels over time whereas Class B compounds accumulate a relatively low equilibrium concentration of peroxides and are dangerous only when concentrated by evaporation or distillation. Class C compounds includes monomers prone to free radical polmerization that on exposure to air form peroxides or other free radical sources capable of initiating violent polymerization.²

Organic compounds, particularly solvents, prone to peroxide formation usually have a free-radical inhibitor (stabilizer) added which will notably slow peroxidization. Most inhibitors for the Class C monomers require the presence of oxygen to function properly. All stabilizers are consumed over time.

The types of compounds known to autooxidize to form peroxides are as follows: -bcontaminatioin a peroxide former

^{1,3} include:

Suspended wisp-like structures or precipitated crystals in a clear liquid. Cloudiness or discoloration. Contamination around the cap. Stratification in the liquid phase. Rusty or excessively old containers.

If any of the above signs are observed,

Do not attempt to move or open the container. Isolate the bottle and restrict access. Warn co-workers and supervisors of the hazard. Call EHS to arrange for disposal.

Review the safety data sheet for your peroxide former and acquire lab specific training before beginning work.



Mandatory control measures

Use peroxide formers in a properly functioning chemical fume hood, if inhalation hazard is anticipated.

Wear a cotton lab coat, eye protection and properly selected gloves for your peroxide former. Wear long pants and closed-toe shoes.

Safe handlingand use

Label all peroxide formers with the date received and date opened to facilitate 'first, first-out' inventory management(seeFigures 1 and)2 Science Stores labest peroxide formers kept in stock.

Purchase the smallest amount necessary and use stabilized solvents where possible. Use unstabilized solvents immediately after opening. Do not store or retain for longer than 24

hours without adding a stabilizer or de-aerating and storing under inert atmosphere. Stabilizers are removed by distillation or adsorption (e.g., on activated alumina or silica gel). Do not retain or store redistilled or otherwise unstabilized peroxide formers. Add a stabilizer or deaerate and store under inert atmosphere.

If evaporation or distillation are necessary, do not distill to dryness. Leave at least 10-20% residual bottoms.

Prior to using peroxide formers, especially before concentration (distillation) and as needed, evaluate peroxide content. Record the date and results of peroxide testing on the label (Figures 1 and 2). See **Peroxidetesting**.

- o Class A materials are tested within 3 months after opening.
- o Class B and C materials are tested within 12 months after opening.

Light can accelerate peroxidation. Store peroxide formers in air-tight, preferably amber, bottles in a cool, dry and dark location.

Certain compounds with polymerization inhibitors (such as Class C compounds) should not be stored under nir3 (rt)-2.9 7.004 Tc 0.006 Tw -36.87 -1.217 Td[s)-4.3 (t)-2356 (r)6 (l)-3.3 (y)3.3 (m)-9.3 (e)-6 (r)-2.8

Peroxide testing

- 1. Verify the compound name, the date the container was opened (or received, if unopened), and the recommended storage time according to the tables in Appendix A.
- 2. Examine the container for visible signs of peroxide formation. Use a flashlight to provide backlight or side light. Look for discoloration, suspended or settled crystals, stratification or contamination (around the cap or in solution) f any signs are present solate the bottle and inform lab occupants Contact EHS to arrange for disposal.

Warning! If a Class A peroxide former is past itspiration date or if presence of peroxides is suspected, do not open the container. Unscrewing the cap or dropping the bottle can be enough to trigger an explosion. Contact EHS (a)0.84 (nw1i)-9.ctont(E) 0 Td ()Tj EMC /LBody Tw MCID 10 >>0DC

If visible signs of peroxide for**a**tion are present or if peroxide testing suggests the concentration is >100ppm, isolate the bottle and advise lab occupants not to handle or

Appendix A Classes of peroxideforming chemicals

Material	Maximum storage period		
Unopened container	18 months or manufacturer's expiry date, whichever comes first. Mark		
from manufacturer (all)	container with date received and date opened.		
Opened Class A	3 months (except potassium metal, see below). Store under nitrogen. Test for		
	peroxides before use or within 3 months of opening, whichever comes first.		
Opened Class B	12 months. If uninhibited, store under N ₂ . Test for peroxides before use or		
	within 12 months of opening, whichever comes first.		
Uninhibited Class C	24 hours max, under N ₂ . Add inhibitor for longer storage.		
Inhibited Class C	12 months (unless also in Class A, then 3 months). Do not store under inert		
	atmosphere, as inhibitors usually require oxygen to function. Test for peroxides		
	before use or within 12 months of opening, whichever comes first.		
Potassium metal	Highly variable aging depending on storage conditions. Visually check for		
	crusting every 3 months.		

Class AChemicals that form explosive levels of peroxides during storage, without concentration (e.g., distillation/evaporation).*

Butadiene (liquid)	Divinyl acetylene	Potassium metal	Sodium amide
Chloroprene (liquid)	Divinyl ether	Tetrafluoroethylene	Vinylidene chloride
Diisopropyl ether	Potassium amide	(liquid)	

Class BChemicals that are a peroxide hazard upon concentration (distillation/evaporation).* A test for peroxide shoul[A)4.9 (tes)1.7 (t)10.9 ()]JETI3.3 (d)-.006 Tw 1.48 0.51.04 .7.64.7 (o)-9.6 (u)-0.8 48 0.1